



TRIVALENCE

TriVAN™ 33P (U, R, UR)

Acrylonitrile Butadiene Styrene

General Information

Product Description

High flow ABS, good impact

FEATURES

- Good Impact
- High Flow
- Paintable

ADDITIONAL FORMULAS

- Added Release "R"
- Additional UV "U"

COLOR

- All
- Opaque

General

Typical Applications

-Appliance, electrical, lawn & garden, automotive, medical, construction

Processing Method

-Injection/Extrusion

Form(s)

-Pellets

Availability

-North America, Europe, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value Unit	Test Method
Density	1.06 g/cm ³	ASTM D792
Melt Flow Rate (230°C/3.8kg)	7 g/10min	ASTM D1238
Molding Shrinkage - Flow (3.2mm)	0.4 to 0.6 %	TVT Internal
Outdoor Suitability (QUV) ("U" Grades)	Pass	TVT Internal
Mechanical	Nominal Value Unit	Test Method
Tensile Strength, yld	6,200 psi	ASTM D638
Tensile Elongation	>18 %	ASTM D638
Flexural Modulus	380,000 psi	ASTM D790
Notched Izod Impact	5 ft-lbs/in	ASTM D256
Rockwell Hardness	112 R-Scale	ASTM D785
Thermal	Nominal Value Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	199 °F	ASTM D648
Deflection Temperature Under Load (1.8 MPa)	175 °F	ASTM D648
Vicat Softening Temperature	209 °F	ASTM D1525
CLTE - Flow	4.5E-5 in/in/°F	ASTM E831
Flammability	Nominal Value Unit	Test Method
0.06 in	HB	UL94 - TVT Internal

Recommended Processing Guidance

Drying Temperature	175 to 200 °F
Drying Time	3 to 5 Hours
Suggested Max Moisture	0.04 %
Processing Melt Temperature	480 to 530 °F
Mold Temperature	110 to 175 °F